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RBW6005G00431-3G

Job Sheet 198893



Part No: RBW6005G00431-3G

Job Qty: 1 pcs

2 21
8-89

Part Name: Jack Screw Set



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Due Date: 9/23/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 17721

Note: DWG RBW6005G00431-3G Rev 2 IPP Rev. A 19.08.01 New Issue DP Verify DD

Shp Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/23/19		0.00	0.17	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	9/23/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	QC	1 pcs	9/23/19		0.00	0.00	QC 5 - 40		SEP 18 2019 9-89
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/23/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



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Container No: S214689



Part: RBW6005G00431 - 3G

Job No: 198893

Serial No/Batch: S214689

Revision: 2

Inspector:

Exp/Date:

Instructions:

Date: 09/18/19

NIR JR

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	9/23/19	0.00 0.00	QC 21 - FG - 21 DAS
					QC 21 - FG - 70 21
					QC 21 - FG - 53 9-09

SEP 19 2019

R0001 A

Part Op 100 - 1-Glue placard RBW6005G00431-3G-13 to RBE117-15004W6-11 foam as per DWG. 2-Glue foam to case and pack
 Descriptions: case as per DWG.

110 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____) Identify and Stock

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

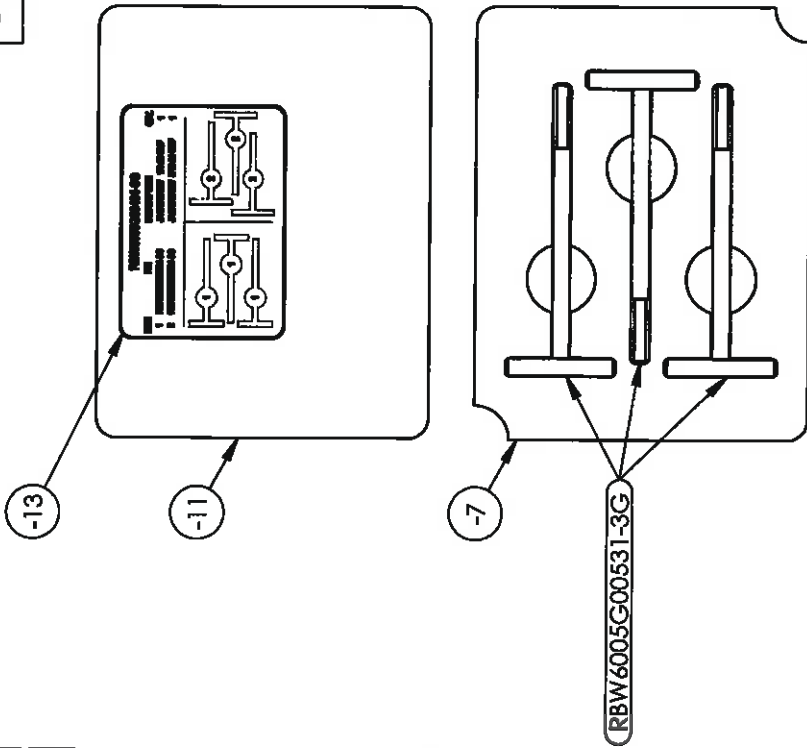
Part / Item	Component Name	Quantity	Operation	Container
1288 APP-1200-E	Case	2 1 Ea (1 ea)	100-Small Fab - 1	6204633
97 RBW6005G00431-3G-11	Lid Foam use on case APP-1200-E	2 1 Ea (1 ea)	100-Small Fab - 1	5204632
RBW6005G00431-3G-13	Inside Placard	2 1 pcs (1 ea)	100-Small Fab - 1	5211132
RBW6005G00431-3G-7	Top Foam use in case APP-1200-E	2 1 Ea (1 ea)	100-Small Fab - 1	5204631
RBW6005G00431-3G-9	Bottom Foam use on case APP-1200-E	2 1 Ea (1 ea)	100-Small Fab - 1	5204629
85 RBW6005G00531-3G	Jack Screw	2 1 pcs (1 ea)	100-Small Fab - 1	5184980
RBW6005G00631-3G	Jack Screw	2 1 pcs (1 ea)	100-Small Fab - 1	5184983

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-1200-E	1	13	0
	RBW6005G00431-3G-11	1	0	0
	RBW6005G00431-3G-13	1	0	0
	RBW6005G00431-3G-7	1	0	0
	RBW6005G00431-3G-9	1	0	0
	RBW6005G00531-3G	1	6	0
	RBW6005G00631-3G	1	6	0
Part Specifications				
Specifications could not be found.				

Plex 8/7/19 11:34 AM Dart.lajeunesse.marie

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
1		-7 & -9 ADJUSTED TO FIT PELICAN CASE BETTER. -11 ADJUSTED TO FIT PELICAN CASE BETTER, CHD CUTOUT FOR -13 TO A RECESS.	3/24/2011
2	16-0017	-7 & -9 REPOSITIONED CUTOUTS AND CHD DIMENSIONS. -11 CHD DIM WAS 3.06 IS 13, WAS 5.50 IS 5.06, WAS 4.50 IS 3.56. -13 CHD DIM WAS 4.50 IS 3.50, WAS 5.50 IS 5.00, WAS 1.75 IS .06. DELETED CONTENTS LIST, CHD QTY. WAS 3 IS 1. ADDED NOTE.	2/3/2016



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SUBJECT TO AGREEMENT

WITHOUT NOTICE

WORK ORDER

NO. 198893 MUC

19-08-07

NOTE:
REFERENCE AGUSTA T/N 3G6005G00431.



JACKSCREW SET

DWG NO.		REV	
RBW6005G00431-3G		2	
TITLE		UNLESS OTHERWISE SPECIFIED	
NEXT		DIMENSIONS ARE IN INCHES	
FINISH		FRACTIONS ±1/8	
		ANGLES ±.1°	
		SURFACES ±.125	
		1. BREAK ALL SHARP EDGES	
		2. DIMENSIONAL LIMITS APPLY	
		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
		USED ON MODEL	
		AW139	
SCALE		DATE	
1:4		3/17/2010	
		SHEET 1 OF 5	

ASSY QTY	ASSY B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			1	JACKSCREW		RBW6005G00531-3G	1
			1	JACKSCREW		RBW6005G00631-3G	1
	B/O	-5	1	CASE	PLASTIC	PELICAN CASE #APP-1200-E	N/S
	B/O	-7	1	TOP SHELF FOAM	Y20 BLACK	1.00 X 7.29 X 9.46 (I.R. SPECIALTY)	2
	B/O	-9	1	BOTTOM SHELF FOAM	Y20 BLACK	1.93 X 7.15 X 9.39 (I.R. SPECIALTY)	3
	B/O	-11	1	LID FOAM	Y20 BLACK	1.19 X 7.19 X 9.37 (I.R. SPECIALTY)	4
		-13	1	INSIDE PLACARD	PLASTIC		5

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS					
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐		
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐		
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QSI042) _____			
Description Work Order Deviation		Disposition					
Root Cause		FAULT CATEGORY					
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐			
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐			
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐			
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐			
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐			
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐			
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐				
Human Factors ☐	Other/Details: _____						
Completed By		Lead hand / Supervisor					
		QC / QA Coordinator					